

# LJJL-CNC-500

## 铝模板 90° 数控送料切割锯 CNC 90° Feeding Saw for Aluminum Formwork

大截面型材的端面 90° 切割加工 90° cutting of large-section aluminum profile



### 技术亮点

- 本锯床主要适用于铝模板及辅料的90° 锯切加工。
- 施耐德伺服电机驱动可调夹钳的数控送料方式，送料精确。
- 锯片进给采用气液阻尼系统，平推出锯方式，稳定可靠。
- 水平及垂直压紧均为气动压紧。

### Features

- This machine is used for 90° cutting aluminum formwork and its accessories.
- Driven by Schneider servo motor, and adjustable clamp feeding, which ensure the profile-feeding accuracy.
- Saw blade feeding uses gas-liquid damping system, flat-out saw, which ensure the working stability.
- Horizontal compression and vertical compression are pneumatic compression.

### 技术参数 Technical Parameters

|         |  |                           |
|---------|--|---------------------------|
| 电源      | Power supply                           | 380V 50Hz                 |
| 气源压力    | Operation air pressure                 | 0.6~0.8 MPa               |
| 锯切电机    | Cutting motor power / rotational speed | 5.8kW 3000r/min           |
| 锯片规格    | Blade specification                    | φ 500 × φ 30 × 4.4 × Z120 |
| 锯切截面尺寸  | Cutting scale                          | 600 × 80mm, 410 × 140mm   |
| 送料行程    | Auto-feeding length                    | 6500 mm                   |
| 最大送料速度  | Auto-feeding speed                     | 60m/min                   |
| 切割角度误差  | Cutting angle tolerance                | ± 5'                      |
| 切割型面粗糙度 | Cutting profile surface roughness      | Ra12.5 μ m                |
| 切割长度精度  | Cutting length tolerance               | ± 0.15mm                  |
| 外形尺寸    | Dimension                              | 11600 × 2400 × 1600mm     |
| 重量      | Weight                                 | 3500kg                    |

Schneider Electric

SVC

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YYC

WAGEN